

EQUIPMENT CALIBRATION, STANDARDIZATION OR CHECK RECORD

Original 6/11, revised 3/12, 3/14, 7/14

PROCEDURE # 25

Date: _____

Checked by: _____

Equipment: FLAKINESS INDEX SLOTTED PLATE

SD 203, SD 202

Previous checked date: _____ Next due: _____

Frequency: 12 Months Max

Inspection equipment and serial number:

Caliper readable to 0.001#: _____

Plate ID Number:				Slot Length (± 0.10")
Pass:	Retain:	Slot Width	Slot Width Tolerance	
1"	3/4"	0.525"	± 0.005"	2.36"
Slot 1			Avg.	
/	/			
Slot 2			Avg.	
/	/			
Plate: None, Repair, Replace, Other				

Plate ID Number:				Slot Length (± 0.10")
Pass:	Retain:	Slot Width	Slot Width Tolerance	
3/4"	1/2"	0.375"	± 0.005"	1.97"
Slot 1			Avg.	
/	/			
Slot 2			Avg.	
/	/			
Plate: None, Repair, Replace, Other				

Plate ID Number:				Slot Length (± 0.10")
Pass:	Retain:	Slot Width	Slot Width Tolerance	
1/2"	3/8"	0.263"	± 0.005"	1.57"
Slot 1			Avg.	
/	/			
Slot 2			Avg.	
/	/			
Slot 3			Avg.	
/	/			
Slot 4			Avg.	
/	/			
Plate: None, Repair, Replace, Other				

Plate ID Number:				Slot Length (± 0.10")
Pass:	Retain:	Slot Width	Slot Width Tolerance	
3/8"	1/4"	0.184"	± 0.005"	1.18"
Slot 1			Avg.	
/	/			
Slot 2			Avg.	
/	/			
Slot 3			Avg.	
/	/			
Slot 4			Avg.	
/	/			
Slot 5			Avg.	
/	/			
Slot 6			Avg.	
/	/			
Plate: None, Repair, Replace, Other				

Plate ID Number:				Slot Length (± 0.10")
Pass:	Retain:	Slot Width	Slot Width Tolerance	
1/4"	No. 4	0.131"	± 0.005"	0.79"
Slot 1			Avg.	
/	/			
Slot 2			Avg.	
/	/			
Slot 3			Avg.	
/	/			
Slot 4			Avg.	
/	/			
Slot 5			Avg.	
/	/			
Slot 6			Avg.	
/	/			
Plate: None, Repair, Replace, Other				

