

PROCEDURE FOR CALIBRATING, STANDARDIZING OR CHECKING EQUIPMENT

Revised 03/98, 3/11, 7/14

PROCEDURE #71

Equipment Checked:

CONCRETE CYLINDER MOLDS (Reusable)

T 22, M 205, SD 405

Purpose:

To provide instructions for checking diameter and height of molds.

Inspection Equipment Required:

1. Caliper readable to 0.01"

Tolerance:

Tolerances can be found in the test method shown above.

Procedure:

1. Measure and record height at two different locations and calculate the average.
2. Measure and record diameter at two different locations and calculate the average.
3. Inspect clamps to assure that they are in good operating conditions.
4. Visual inspection of base plate for damage or warping and record.