

# PROCEDURE FOR CALIBRATING, STANDARDIZING OR CHECKING EQUIPMENT

Revised 05/97, 5/11

PROCEDURE #11

Equipment Checked:

COMPRESSION MACHINE BEARING BLOCKS FOR CONCRETE CYLINDERS

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Purpose:

To provide instructions for checking departure from plane of the bearing blocks.

Inspection Equipment Required:

1. 6" straight edge.
2. Feeler gauge 0.001" thick (0.025 mm).

Tolerance:

The bearing faces shall not depart from a plane by more than 0.001" (0.025 mm) in any 6".

Procedure:

1. Place straight edge on bearing blocks and use the feeler gauge to check that departure from the plane is not more than 0.001" (0.025 mm).